

NGA GLASS CONFERENCE CARLSBAD

FEBRUARY 3-6, 2025



Certification Program Update – February 2025





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Subpart A—The Standard

Sec.

1201.1 Scope, application and findings.

1201.2 Definitions.

1201.3 General requirements.

1201.4 Test procedures.

1201.5 Certification and labeling requirements.

1201.6 Prohibited stockpiling.

1201.7 Effective date.





Safety Glazing Materials Used in Buildings



CAN CGSB – Committee on Glass

- Marg Webb (FGIA retired) remains Chair
 - CAN/CGSB 12.1 Safety Glazing (in process) working to maintain harmonization with Z97.1
 - As of 12/4/2024 Draft version went out for "60-day Public Review" (closes 2/3/2025)
 - Changes since the previous edition:
 - Expanded classifications to include a section on vacuum insulating glass (VIG)
 - Sections on testing method description were replaced with references to the appropriate ASTM standard to better harmonize with ANSI Z97.1 Safety Glazing Materials used in Buildings Safety Performance Specifications and Methods of Test.
 - Climate resiliency added



CAN CGSB – Committee on Glass (con't)

- CAN/CGSB 12.8 Insulating Glass Units
 - As of 12/24/2024 Draft version went out for "60-day Public Review" (closes 2/22/2025)

Changes have been made:

- Normative references updated
- Addition of terms and definitions section
- Addition of insulating glass units with a VIG lite (hybrid units)
- Allowance for additional glass thicknesses*
- Addition of Quads with glass lites
- Revised testing methodology for HH* & Weathering Cycling*
- Revised viewing methodology for Volatile Fog

- Revised Gas Concentration testing methodology*
- Addition of Internal Components*
- New annex on Climate Change
- New annex on Rapid Assessment Chamber (RAC)
- New annex on Internal Components
- Removed Annex on Optional Initial Seal Test
- Removed Annex on Failure Analysis for Gas-Filled (water immersion technique)

*harmonize with ASTM E2190

- CAN/CGSB 12.20 Structural Design of Glass in Buildings (in process)
 - Under Committee Comment period
- All standards must be published Spring 2026.



CPSC 16 CFR 1201

PART 1201 - SAFETY STANDARD FOR ARCHITECTURAL GLAZING MATERIALS

Authority: Secs. 2, 3, 7, 9, 14, 19, Pub. L. 92-573, 86 Stat. 1212-17; (15 U.S.C. 2051, 2052, 2056, 2058, 2063, 2068).

Source: 42 FR 1441, Jan. 6, 1977, unless otherwise noted.

Subpart A - The Standard

§ 1201.1 Scope, application and findings.

- (a) **Scope**. This part 1201, a consumer product safety standard, prescribes the safety requirements for glazing materials used or intended for use in any of the following architectural products:
 - (1) Storm doors or combination doors.
 - (2) Doors.
 - Bathtub doors and enclosures.
 - (4) Shower doors and enclosures.
 - (5) [Reserved]
 - (6) Sliding glass doors (patio-type).

16 CFR 1201.1(a)(6) (enhanced display)

page 1 of 13

§1201.4 Test procedures.

Except as provided in §§ 1201.1(c) and (d), architectural glazing products shall be tested in accordance with all of the applicable test provisions of ANSI Z97.1–2015 "American National Standard for Safety Glazing Materials Used in Building—Safety Performance Specifications and Methods of Test," approved March 2015. The Director of the Federal Register approves the incorporation by reference in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. You may obtain a copy from ANSI Customer Service Department, 25 W. 43rd Street, 4th Floor, New York, NY 10036. You may inspect a copy at the Office of the Secretary, U.S. Consumer Product Safety Commission, Room 820, 4330 East West Highway, Bethesda, MD 20814, telephone 301-504-7923, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http:// www.archives.gov/federal-register/cfr/ibrlocations.html.

[81 FR 15431, Mar. 23, 2016]



ASC Z97 Committee Leadership

SECRETARIAT (GISC)

(Lindsey Merryman, Kayla Natividad, Ilona Schmidt)

- Apply for accreditation
- Oversee consensus body for compliance
- Maintain roster
- Provide secretary
- Submitting standards to ANSI
- Secretariat submits budget to SC

OFFICERS

Chair – Kent Vice Chair – <mark>Open</mark> Secretary* – Julia Schimmelpenningh

- *Appointed by secretariat
- Subject to approval by majority vote of CB (Chair & Vice-Chair)

STEERING COMMITTEE

(Urmilla Sowell, John Kent, Julia Schimmelpenningh)

- Propose standards
- TI's
- Overall supervision
- Establish general policies
- Adopting & implementing procedure
- Membership review
- Financial responsibility
- Propose Task Groups Schedule

CONSENSUS BODY

(The Committee – 31 Members)

- Voting on the standard
- Maintaining the standard
- Adopting policies
- Other matters

ASC Z97 Committee Update



ANSI Z97.1-2015 (R2020)

- September 26th, 2024 Full Committee
 - A. Request volunteers for vice chair (looking to fill following audit)
 - B. Plan forward
 - 1. DRAFT full standard balloted, comments being resolved
 - 2. Target publication with moderate revisions (ANSI Z97.1-2025)
 - 3. Target 2030 significant revisions

C. Task Groups formed & Scopes Drafted

- 1. Test Method and/or Specification (Ilona Schmidt Corning)
 - 1. Proposed wording included in 2025 ballot Section 1.3 Limitations updated based on data
- 2. New Alternate Impactor (Michelle Phan Cardinal) In Progress for 2030
 - a. Durometer and geometry determination of head form progressing
- 3. ASTM reference vs. language in std. (Urmilla Sowell NGA)
 - 1. Proposed wording included in 2025 ballot final editorial to be completed upon document approval from Full Committee
- 4. Misc. Issues (Scott Norville GI)
 - 1. Proposed updates included in 2025 ballot.
- Update from January 30th meeting
- Committee membership ballots in progress. Currently out of balance. Actively soliciting non "Fabricator/Distributor" members Apply Here: https://www.ansiz97.com/members#

Next Committee Call – 2nd Quarter 2025



SGCC® Certification - Current Activities



Contact Us – www.sgcc.org or email SGCC@amscert.com

Certification Testing Standards - ANSI Z97.1-2015(R2020), CPSC 16 CFR 1201, CAN/CGSB 12.1-2022

- Next Meeting SGCC® 2025 Annual Certification Committee Meeting September 23-24th in Fort Worth, Texas
 - > Jon Griggs with Guardian has been appointed Certification Committee Vice Chairman
 - ➤ If interested in joining the SGCC Board of Directors, the application is available on our website- https://sgcc.org/contact-us
- Administrative Activity To reference memos issued, please visit: https://sgcc.org/memos
 - > Audits Over 600 F25 (First Half of 2025) Issued January '25, audits continue to be completed both Virtual (Remote) and In-Person (Physical)
 - New Laminated Glass Certification Changes Live as of <u>July 1, 2024</u>; new labeling requirements are mandatory as of <u>July 1, 2025</u>. Laboratories were updated regarding any laminated test sample processing changes, these have also been outlined in the <u>SGCC Lab Manual (SD-060)</u>
 - > Certified Products Directory Issued in January '25, electronic only
 - > CAN CGSB 12.1 Draft circulated to SGCC participants for public comment, comment period open from Dec. 4, 2024 Feb. 3, 2025
- Subcommittee Activity
 - ➤ Marketing Subcommittee Mission statement and objectives defined, initial focus improving Search Engine Optimization and how to deliver on objectives set forth.
 - > Laminated Subcommittee— Clarification of test sample construction for approved interlayers and equivalency of model formulation

IGCC®/IGMA® Certification Activities



Contact Us – www.igcc.org or email IGCC@amscert.com

Certification Testing Standards – ASTM E2190 – 2019

- Next Meeting IGCC® 2025 Spring Certification Committee Meeting May 6-7th, 2025 in Niagara Falls, Canada
- IGCC/IGMA and IGMAC Normalized procedural guide approved and ready for implementation January 31, 2025. The combined certified products directory and normalized procedural guide will be issued early Feb. 2025
- Administrative Activity To reference memos issued, please visit: https://igcc.org/reviewed-components-memos.aspx
 - ➤ Audits ~362 F25 (First Half of 2025) Issued January '25, audits continue to be completed both Virtually (Remote) In-Person (Physical)
 - > CAN CGSB 12.8 Draft circulated to IGCC and IGMAC participants for public comment, comment period open from Dec. 24, 2024 Feb. 22, 2025
- Subcommittee Activity
 - > Advanced Testing (RAC) Subcommittee IGCC approved expanding RAC fabrication through Licensing and continues to collect and evaluate correlation data to define path forward
 - > Guidelines & Equivalency Subcommittee Focus on "Clarify, Simplify, Revamp" of Procedural Guide, continue to finalize testing/certification of Multi-Cavity units, reevaluate guidelines related to allowable IGU component changes (i.e. bonding surface)
 - Laboratory Subcommittee Gas content measurement (ASTM), testing capacity, lab manual updates (Thermal Breakage, Retention of Units). The latest lab manual can be found here on the IGCC website: https://igcc.org/documents/610.pdf





Rapid Assessment Chamber Update

February 2025

THE GOAL OF RAC

Test IG units to determine if defects are present (workmanship, materials, design, other) in 14 Days or less.

ASTM Draft Standard – for RAC

- Document currently being used by the labs to test with the RAC
- ➤ Initially Proposed to ASTM 4/18/2023
- ➤ Work Item #86079 Assigned
- ➤ Third Round of Balloting Closed 10/9/2024
- ➤ Review of Ballot Comments in process, will submit for balloting soon.



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Date:

unowa Designation: TBD

Draft 2, 2023-05-18 Subcommittee E06.22

Tech Contact: Matt Waldren - (waldrenmc@pella.com)

Work Item #: WK 86079

Ballot Action: New Standard, Test Method for Insulating Glass Unit Performance Using the Rapid Assessment

Chamber (RAC)

<u>Rationale:</u> This standard is a new proposed test method developed in consideration of ASTM E2188, Standard Test Method for Insulating Glass Unit Performance. The new standard is intended to provide for a quicker evaluation of insulating glass unit performance.

Test Method for

Insulating Glass Unit Performance Using the Rapid Assessment Chamber (RAC)¹

This is a working document and standard has not been published.

1. Scope

- 11. This test method covers procedures for testing the performance of preassembled permanently sealed insulating glass
- 1.2. This test method is applicable only to insulating glass units that are constructed with glass.
- 13 This test method is applicable to both double-glazed and triple-glazed (inner lite of glass or plastic) insulating glass
- 1.4 The unit construction used in this test method contains dimensions that are an essential component of the test. Different types of glass, different glass thicknesses, and different cavity sizes may affect the test results.
- 1.5 This test method is not applicable to insulating glass units containing a spandrel glass coating due to testing limitations.
- 1.6 The values stated in SI units are to be regarded as standard. The values given in parentheses are for information only.
 1.7 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 ASTM Standards:2

C162 Terminology of Glass and Glass Products

C717 Terminology of Building Seals and Sealants

C1036 Specification for Flat Glass

E631 Terminology of Building Constructions

E546 Test Method for Frost/Dew Point of Sealed Insulating Glass Units

E2188 Standard Test Method for Insulating Glass Unit Performance

E2189 Standard Test Method for Testing Resistance to Fogging in Insulating Glass Units

E2190 Specification for Insulating Glass Unit Performance and Evaluation

E2649 Standard Test Method for Determining Argon Concentration in Sealed Insulating Glass Units Using Spark Emission Spectroscopy

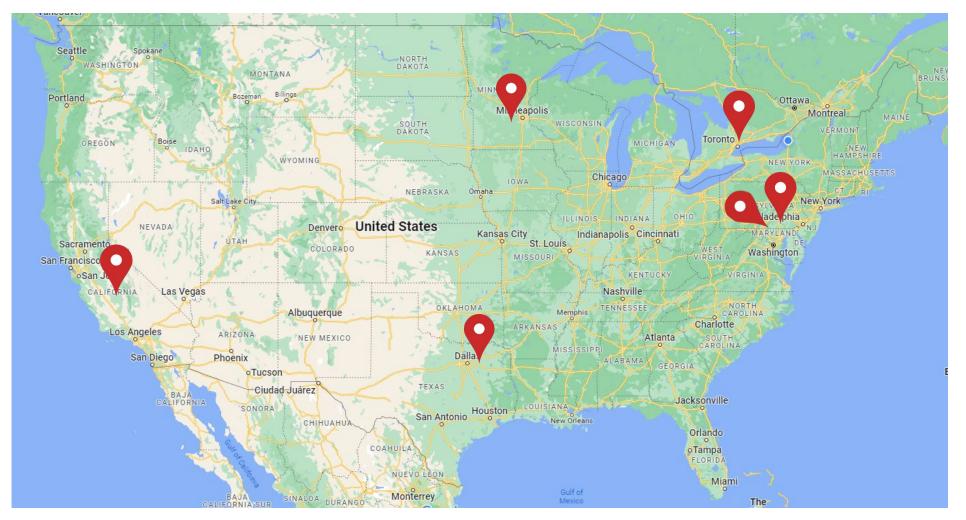
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¹ This new test method is under the jurisdiction of ASTM Committee E06 on Performance of Buildings and is the direct responsibility of Subcommittee E06 22 on Durability Performance of Building Constructions.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org, For Astmal Book of ASTM Standards volume information, refer to the standard's Document Summany page on the ASTM website.

Installation Map: IGCC/IGMA Approved Laboratories





- Molimo York, PA
- Intertek York, PA
- Intertek Plano, TX
- Intertek Fridley, MN
- Intertek Fresno, CA
- CAN-BEST Brampton, ON

- <u>11</u> Chambers Delivered in 2023
- 11 Chambers Delivered in 2024

If you have interest in purchasing / receiving an RAC contact: Mitch Majewski (mmajewski@amscert.com)

IGCC Website



Certified Product Search

CONTACT -









Founded in 1977

Independent and impartial administration of accelerated laboratory testing and plant inspections to assure continuing quality product performance. Provisional Certification with the Rapid Assessment Chamber (RAC)

REVIEWED COMPONENTS & MEMOS

PROVISIONAL CERTIFICATION

MEETINGS/EVENTS

Steps to Certification

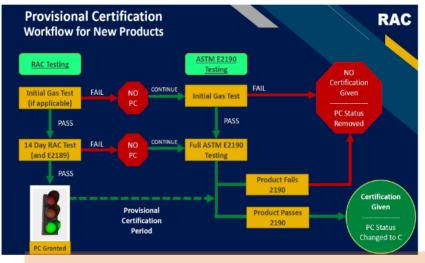
Join Our Mailing List

MORE INFORMATION *

APPROVED LABS ▼

The goal of RAC

Test IG Units to determine if defects are present (workmanship, design, materials, other) in 14 days or less.



Reference Material

2023.01.25 IGCC Rapid Assessment Chamber (RAC) and Provisional Certification (PC) Memo

ID-303 Provisional Certification - CN IG1010

CERTIFIED PRODUCTS *

ID-287 FAQ: IGCC Rapid Assessment Chamber (RAC) and Provisional Certification (PC)

To purchase a RAC please contact IGCC@amscert.com

https://igcc.org/provisional-certification.aspx

Correlation Testing Results By Set



IGCC's Provisional Certification					
RAC Testing By Set	2190 Testing By Set				
# Fabricated 58 Sets	# Fabricated	58 Sets			
Completed Both RAC & 2190 Testing: 37 Sets*					
Passed Both RAC & 2190	21				
Failed Both RAC and 2190	9	30/37 Sets			
Passed RAC but failed 2190	3				
Failed RAC but Passed 2190	4	7/37 Sets			
ere Atynical and not counted 2/3 test sets	81% Correlation				

^{*3} Test Sets were Atypical and not counted. 2/3 test sets have completed both RAC and ASTM

^{**}These numbers are based on data that is in the early stages of collection, all information provided is **preliminary**, and **no final determination** of correlation can be made at this time.





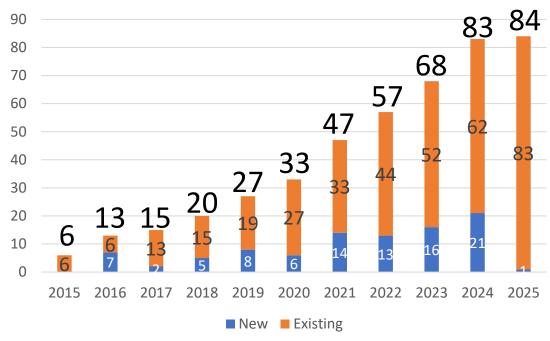
Certified Technicians Year over Year



- Continued steady growth (1969 Certified)
- Testing process continues to prove to be realistic and rigorous
- Live TESTING at GlassBuild Orlando in November!



NACC Certified Glazing Contractors



- **22 New** NACC Certified Contractors in last 12 months
- 84 Total NACC Certified Contractors
- <u>1702+ projects</u> with NACC in specifications in 2024 according to Dodge Construction Analytics (34% growth over 2023)



NGA GLASS CONFERENCE CARLSBAD

FEBRUARY 3-6, 2025





Fenestration & Glazing Industry Alliance

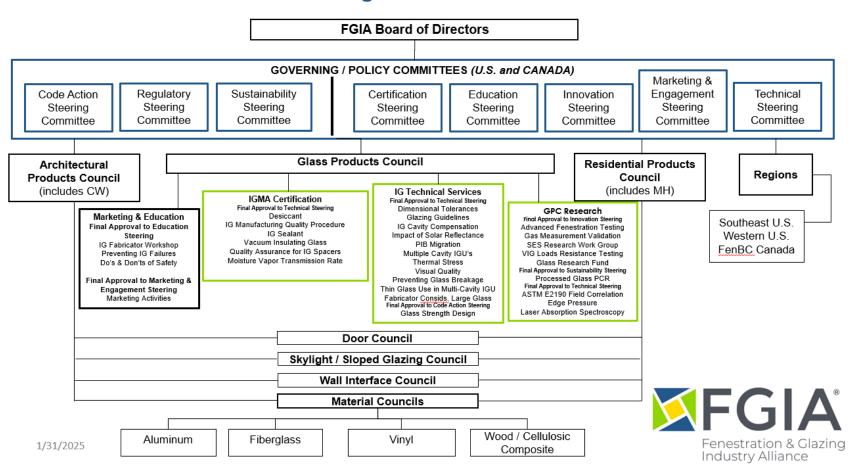
FGIA UPDATE

Amy Becker
Glass Products Specialist
abecker@FGIAOnline.org



FGIA - Structure

FGIA Organizational Chart





FGIA - Structure - GPC



FGIA Glass Products Council

(formerly IGMA)

IGMA Certification

Final Approval to Technical Steering

Desiccant
IG Manufacturing Quality Procs.
Procedure
IG Sealant
Vacuum Insulating Glass
Quality Assurance for IG Spacers
Moisture Vapor Transmission
Rate

IG Technical Services

Final Approval to Technical Steering

Dimensional Tolerances
Glazing Guidelines
IG Cavity Compensation
Impact of Solar Reflectance
PIB Migration
Multiple Cavity IGUs
Thermal Stress
Visual Quality
Preventing Glass Breakage
Thin Glass - Multi-Cavity IGU
Fabricator Consids. Large Glass
Final Approval to Code Action
Steering
Glass Strength Design

GPC Research

Final Approval to Innovation Steering

Advanced Fenestration Testing Gas Measurement Validation SES Research Work Group VIG Loads Resistance Testing Glass Research Fund

Reports to Sustainability Steering

Processed Glass PCR

Final Approval to Technical Steering

ASTM E2190 Field Correlation Edge Pressure Laser Absorption Spectroscopy



GPC - Document Highlights

- Close to Publication:
 - IGMA TB-1200 Guidelines for IG Dimensional Tolerances
 - IGMA TM-1500 Guidelines to Reduce Instances of Thermal Stress



At Ballot:

- IGMA TM-3100 Guidelines for the Identification of Visual Obstructions in the Cavity Space of an IGU
- IGMA TM-2000 Quality Assurance for IG Box Spacers
- IGMA TM-1300 Design Considerations for Multiple-Cavity IGUs
- IGMA TR-3401 Preventing Glass Breakage During IG Design, Manufacture, Transport, Installation and Use



AAMA - Document Highlights

- AAMA 2502-24, Comparative Analysis Procedure for Window and Door Products
 - This updated specification document provides engineering procedures for calculating the structural capacity of fenestration products that vary from the tested product in size and design pressure.
- AAMA 910-24, Life Cycle Specifications and Test Methods for AW Class Windows and Doors
 - This updated specification document is intended to model, through accelerated testing, the normal wear that can be expected during the life of a typical AW Class window or door.







FGIA Education Highlights

- Now Available from FGIA Education: FenestrationMasters 3.0 Professional Certification Program
- New Edition Covers NAFS Canadian Supplement, Canadian Codes and Energy, Insulating Glass
 - Join the nearly 500 certified individuals who have received this credential
 - Two ways to achieve this professional certification:
 - Associate Level introductory content
 - Master Level focus on advanced content
 - Two topics included in 3.0 Curriculum are also available for individual purchase: Specifying Windows, Doors and Skylights Using NAFS and Fundamentals of Insulating Glass





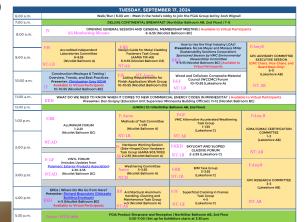
FGIA FALL CONFERENCE HIGHLIGHTS

- Sustainability
 - Industry-Wide LCA Study
 - Present State and Future of EPDs
 - Embodied Carbon Legislation
- Product Showcase
 - Show off latest products
 - Hyper-focused segment of industry
 - Chance to learn about latest industry innovations

AND MUCH MORE!



	THUR	SDAY, SEPTEMBER 19, 2024			
7:00 a.m.	DELUXE CONTINENTAL BREAKFAST 7-8 (NorthStar Ballroom AB, 2nd Floor)				
8:00 a.m.	KKH/AR CODES REPORT U.S. AND CANADIAN NEWS AND UPDATES (*FM 1) Available to Virtual Participants 8-8.55 (Nicollet Baliroom BC)				
9:00 a.m.	Amy R Clazing Guidelines Task Group (ICMA TM-3000) 9-10 NT: AD (Lakeshore AB)	F.IS Testing Criteria of Commercial Fenestration Updates Task Croup (AAMA \$0.11 and \$0.3) 9-10.25	AMC Non-Chrome Pretreatment Feasibility Task Group 9-10,25 (Nicollet Ballroom D3)	WALL INTERFACE WORKING SESSION (Fenestration Sealants fo Installation Task Group (AAMA 800)) 9-10:25	
10:30 a.m.	F:Amy B CLASS PRODUCTS COUNCIL (GPC) FORUM 10-11/30	(Nicollet Ballroom A) NT: GF	NT:Ali	Aaron 9-10:25 (Lakeshore C) NT: LB	
11:00 a.m.	(Lakeshore AB) NT:AR	NAFS Committee Decoupling Air-Water-Structural Performance Work Group (NAFS) 10:30-11:30 ERR NT: GF (Nicollet Ballroom BC)			
11:30 a.m.	JOINT ARCHITECTURAL PRODUCTS COUNCIL, CLASS PRODUCTS COUNCIL, AND RESIDENTIAL PRODUCTS COUNCIL FORUM Available 15 VITUAL PATICIPATE. 13. The Product of Council Counc				
12:00 p.m.	KKH CLOSING GENERAL SESSION WITH FCIA BOARD OF DIRECTORS ACTION ITEMS Available to Virtual Participants 12-12.15 (Nicollet Ballroom BC)				
12:30 p.m.	FJY NT: AD FGIA BOARD OF DIRECTORS EXECUTIVE SESSION 12:50-2:30 (Lakeshore AB)				









FALL CONFERENCE HIGHLIGHTS



GPC Meetings and Networking Receptions and Wall Interface Workshop









FALL CONFERENCE HIGHLIGHTS - FUN







Freddie & the Fenestrators





FALL CONFERENCE HIGHLIGHTS - FUN NIGHT

















Highlights include:

2025 FGIA Annual Conference

Orlando, FL



 Seminar on the Impacts of Canadian Code Changes and Updated Standards - CSA A440S1, CSA S520:22

 Barriers to High-Performance Fenestration Adoption in Non-Residential and Multifamily Buildings and a Blueprint for Market Transformation by our very own Helen Sanders

 Roundtable discussion Installation Instructions, Needs and Methods

Backstop Calculations and Complexity - Building,
 Energy, Stretch Codes in Mass. By Chris Grey from SGH











2025 FGIA Annual Conference

Orlando, FL





- Highlights include:
 - Aluminum Profiles from the Ground Up handson workshop
 - Safe Manufacturing of Hurricane Resistant Products session sponsored by the Fenestration Safety Committee
 - FGIA US and Canadian Codes Updates as well as the US and Canadian news and Updates for the Regulatory and Legislative Report
 - Annual Awards Ceremony



New FGIA Summer Conference Format

Beginning Summer 2025 - June 16 - 18, 2025

Fully Virtual

- New Structure
- Focus on delivering high-value information through

Speakers

Industry Reports

Presentations

No working meetings

Residential and Commercial Tracks





THANK YOU!!





